



- 23  
VALVE KIT-RELIEF  
(UP PRESSURE)
- 24  
VALVE KIT-RELIEF  
(DOWN PRESSURE)
- 25  
VALVE KIT  
(THERMAL RELIEF)
- 26  
REPAIR KIT  
(OVERHAUL)

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		14336A20	PUMP/MOTOR ASSEMBLY	1	(Top Mounted Reservoir) (Design I)	
2		17649T	MOTOR ASSEMBLY (Complete)	1	(Design I - Small Manufacturing De	
3		17631A 1	BRUSH KIT	1		
4		17633	HOLDER KIT-Brush	1		
5	10	17621	SCREW	2		
6	25	17625	O RING	1		
7		17632T	END CAP ASSEMBLY (With Be	1		
8	10	17626	SCREW	4		
9		17622	COVER ASSEMBLY (With Bear	1		
10		17624	FIELD AND FRAME ASSEMBL	1		
11	12	17653	WASHER-Thrust	2		
12		17623	ARMATURE	1		
13	10	823444	SCREW	2		
14		808728T	ADAPTOR ASSEMBLY	1		
15		803852	COUPLING	1		
16	25	89498	O RING (Motor End)	1		
17		18529	PUMP ASSEMBLY (With Screw	1		
18	35	89496	FILTER	2		
19	25	17645	O RING (Reservoir End)	1		
20		883166A 1	RESERVOIR KIT	1	(With Filters-Ref 18 And O Ring-Ref	
21	36	861597	CAP-Oil Reservoir	1	(Standard)	
21	36	865448A01	CAP-Oil Reservoir	OPT	(Rough Water Application)	1
22	10	883167	SCREW (#8-32)	4		
23		812498A 1	VALVE KIT-Relief (Up Pressure)	1		
24		812499A 1	VALVE KIT-Relief (Down Pressure)	1		
25		95353A 1	VALVE KIT (Thermal Relief)	1		
26		18545A 1	REPAIR KIT (Overhaul)	1		